

# Development of a Quantitative Ergonomic Assessment Method for Helicopter Cockpit Design in a Digital Environment

**Kihyo Jung**<sup>1</sup>, Jangwoon Park<sup>1</sup>, Wonsup Lee<sup>1</sup>, Jooho Uem<sup>2</sup>,  
Byunggil Kang<sup>2</sup>, Seikwon Park<sup>3</sup>, Heecheon You<sup>1</sup>

<sup>1</sup>Department of Industrial and Management Engineering, POSTECH

<sup>2</sup>KHP Program Division, Korea Aerospace Industries, LTD.

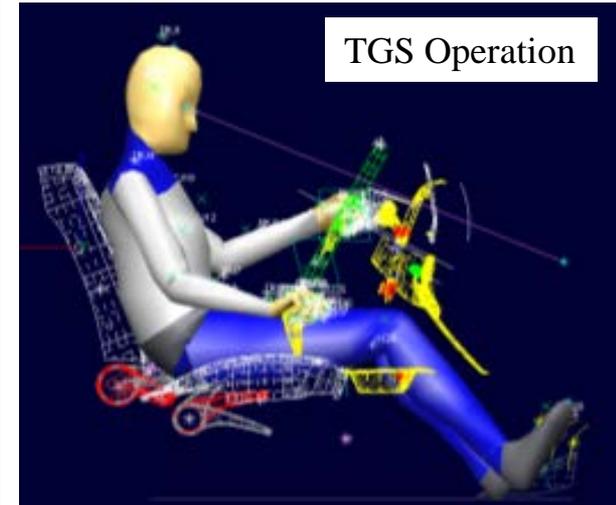
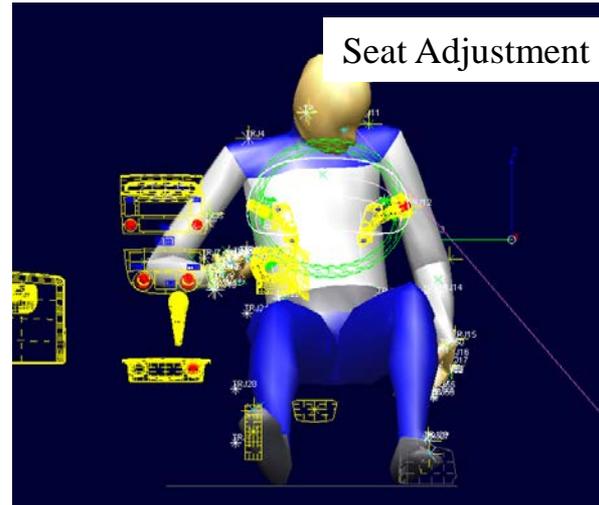
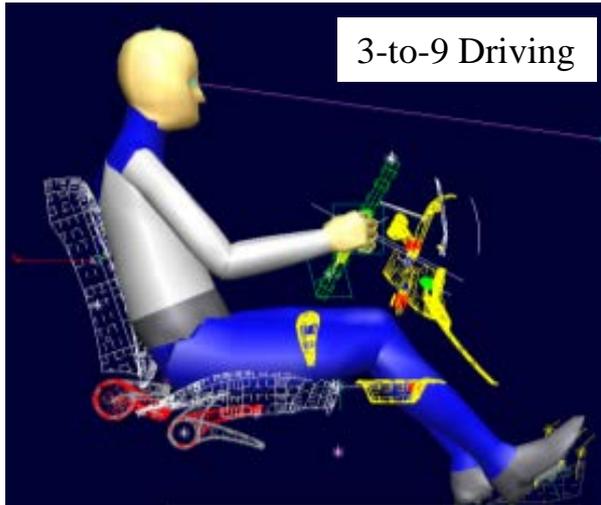
<sup>3</sup>Department of Industrial Engineering, Korea Air Force Academy

# Agenda

- Background
- Objectives of the Study
- Proposed Quantitative Assessment Method
- Application to Evaluation of a KUH Cockpit
- Discussion

# Digital Human Simulation

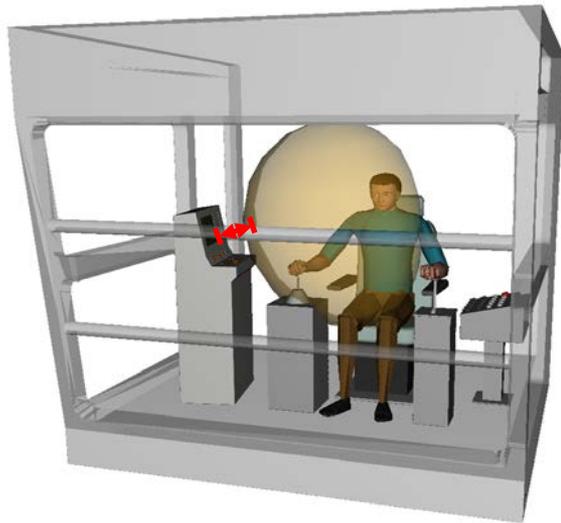
- ❑ Digital ergonomics
  - Better fit to the target user population
  - Evaluate physical workloads such as reach and visibility
- ❑ Benefits
  - Enhance accommodation of the target population
  - Reduce the number of physical prototypes
  - Reduce development time



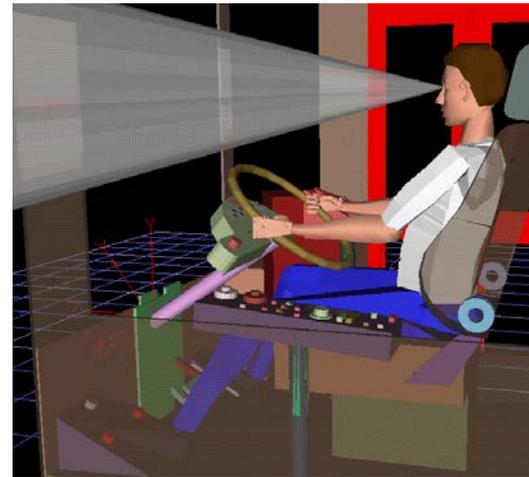
# State-of-the-Art: Evaluation Method

- ❑ Relies on visual observation of the humanoids interacting with the product
  - Overhead crane's operator workstation (Lee et al., 2005)
  - Bus operator's workspace (You et al., 1997)
  - Maintenance tasks of an aircraft (Nelson, 2001)
  - Heavy vehicle's operator workstation (Bowman, 2001)

Overhead crane (Lee et al., 2005)



Bus workspace (You et al., 1997)



⇒ To identify design features requiring improvement in a systematic way, a quantitative assessment method is needed.

# Objectives of the Study

- ❑ Development of a quantitative assessment method for helicopter cockpit
  - Ergonomic aspects
    - ✓ Postural comfort
    - ✓ Reachability
    - ✓ Visibility
    - ✓ Clearance
  - Scale
    - ✓ 1: very unsatisfactory
    - ✓ 2: unsatisfactory
    - ✓ 3: moderate
    - ✓ 4: satisfactory
    - ✓ 5: very satisfactory
  
- ❑ Application to evaluation of a Korean utility helicopter (KUH) cockpit
  - Investigation of design features requiring improvement
  - Analysis of overall level of ergonomic design quality

# Proposed Ergonomic Assessment Method

- Three-step procedure to quantify ergonomic performances of a helicopter cockpit

## S1: Defining quantification scales

- (1) physical workload aspects
- (2) quantification schema



## S2: Estimating operating postures

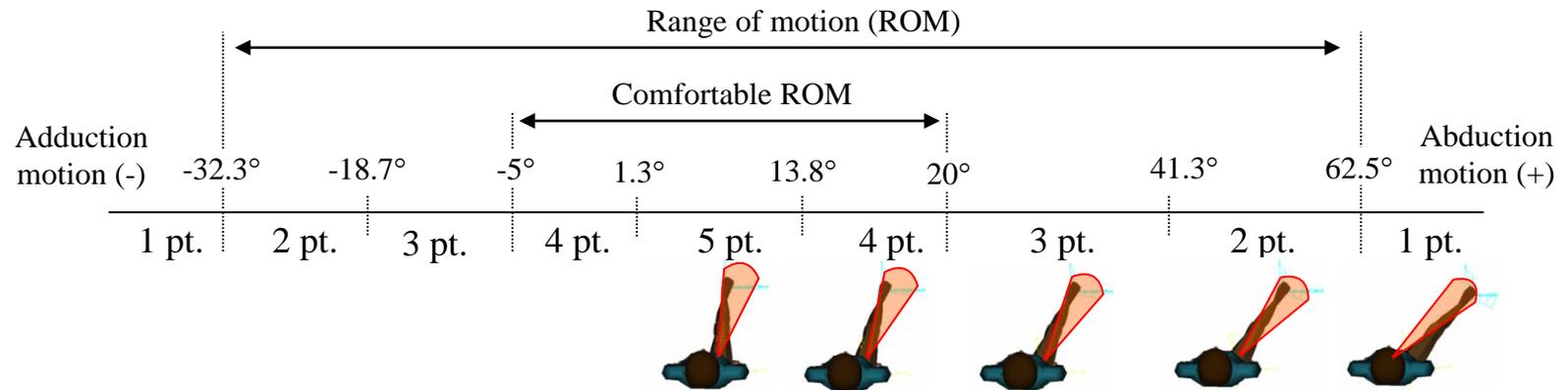
- (1) geometric relationship equation development
- (2) feasible postures search
- (3) one best posture selection



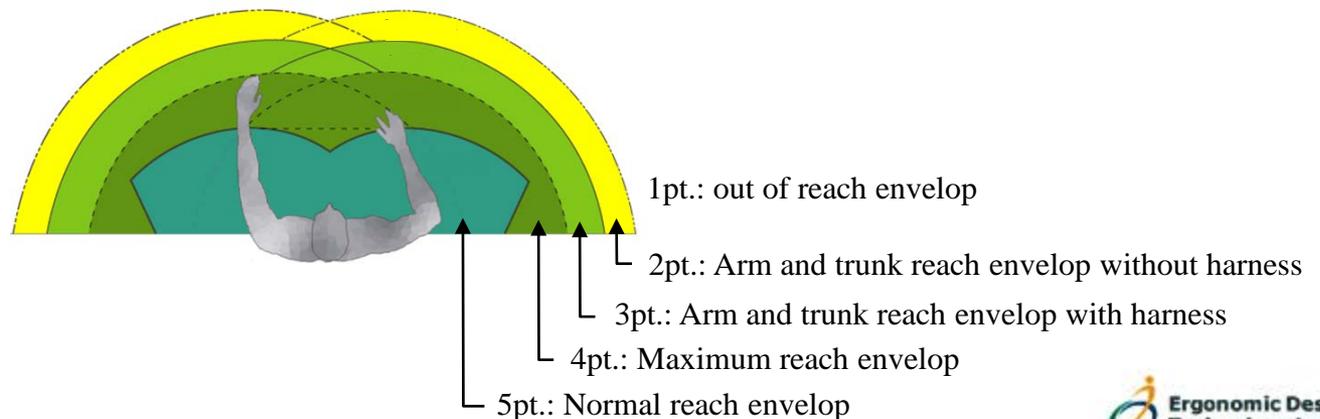
## S3: Quantifying ergonomic performances

# S1: Evaluation Criteria: Posture and Reachability

- Postural comfort: dividing comfortable ROM and ROM provided in Diffrient et al. (1981) and Kroemer et al. (1994) into four regions.

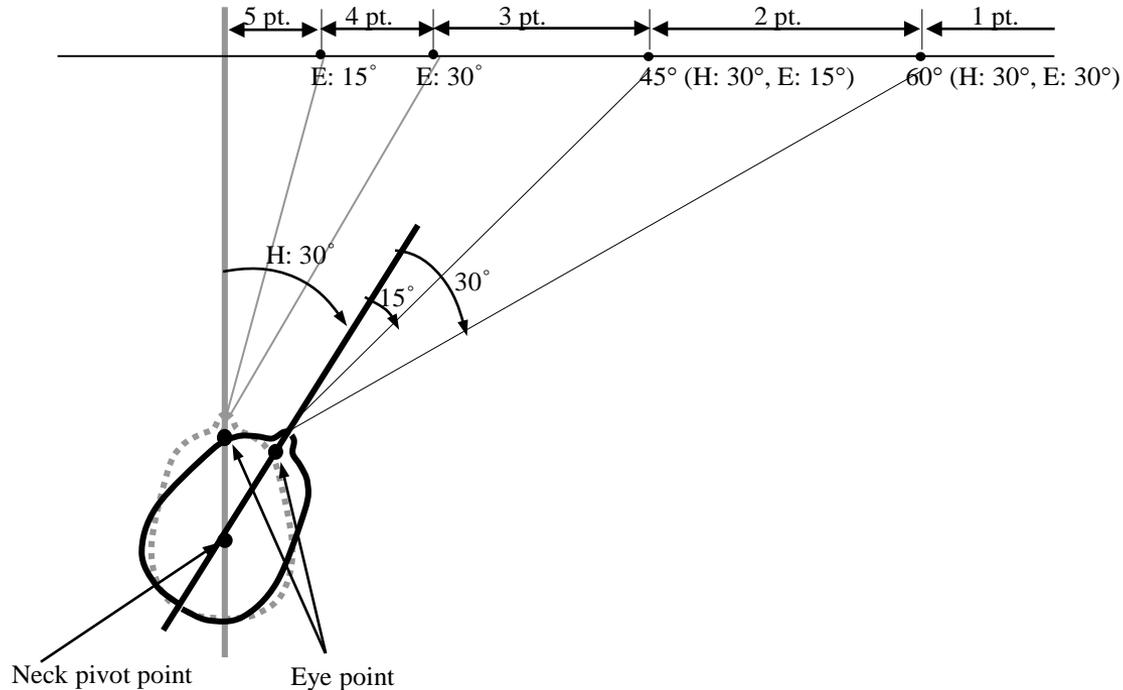


- Reachability: dividing reach envelopes of trunk and arm into four regions by referring to Department of Defense (1987) and Sanders and McCormick (1992).



# Visibility and Clearance

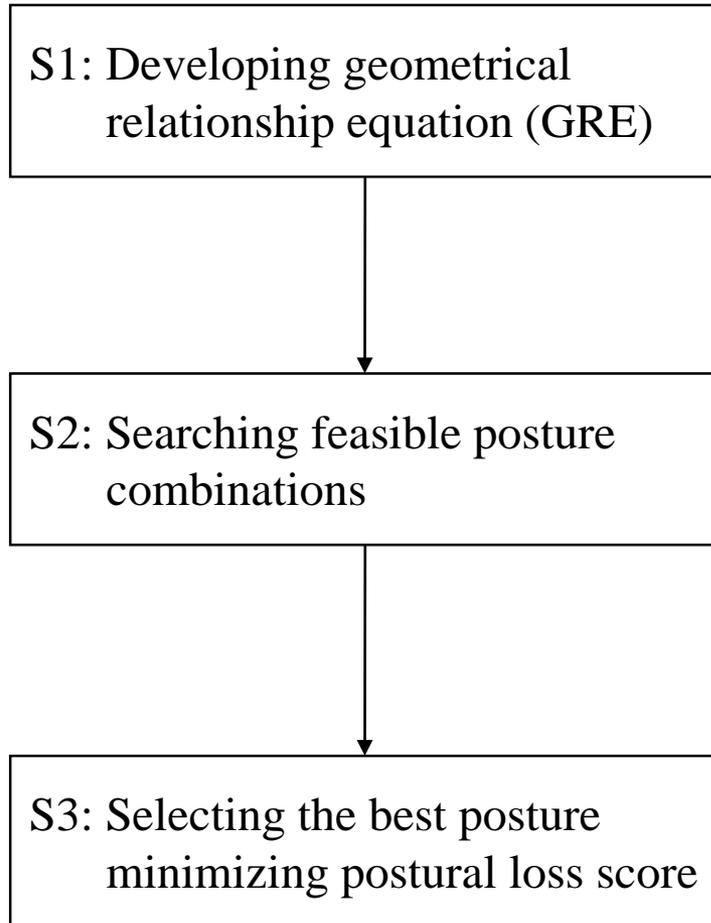
- Visibility: dividing visual field into four regions according to extent of neck and eye rotation by referring to Ryu et al. (2004).



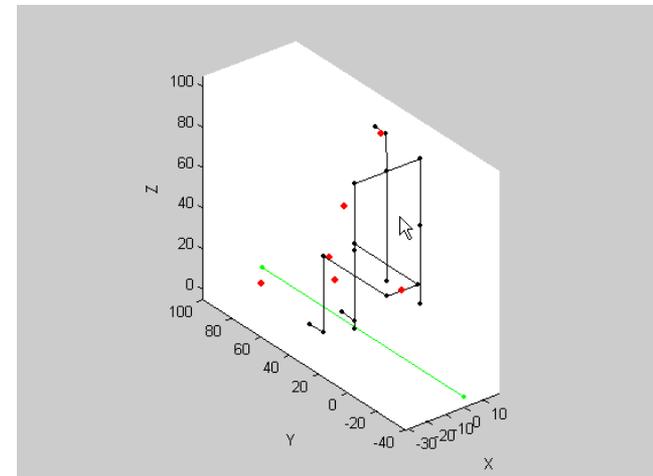
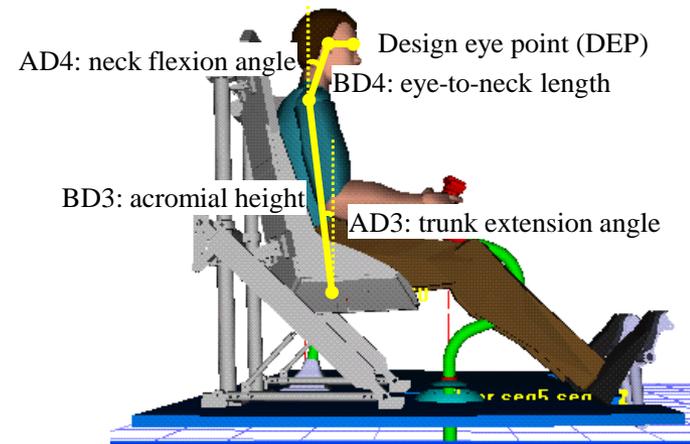
- Clearance: classifying level of clearance into three categories (1: insufficient space, 3: posture change required, 5: sufficient space).

# S2: Estimating Operating Postures

- Three-step process to estimate an operating posture for a designated task.

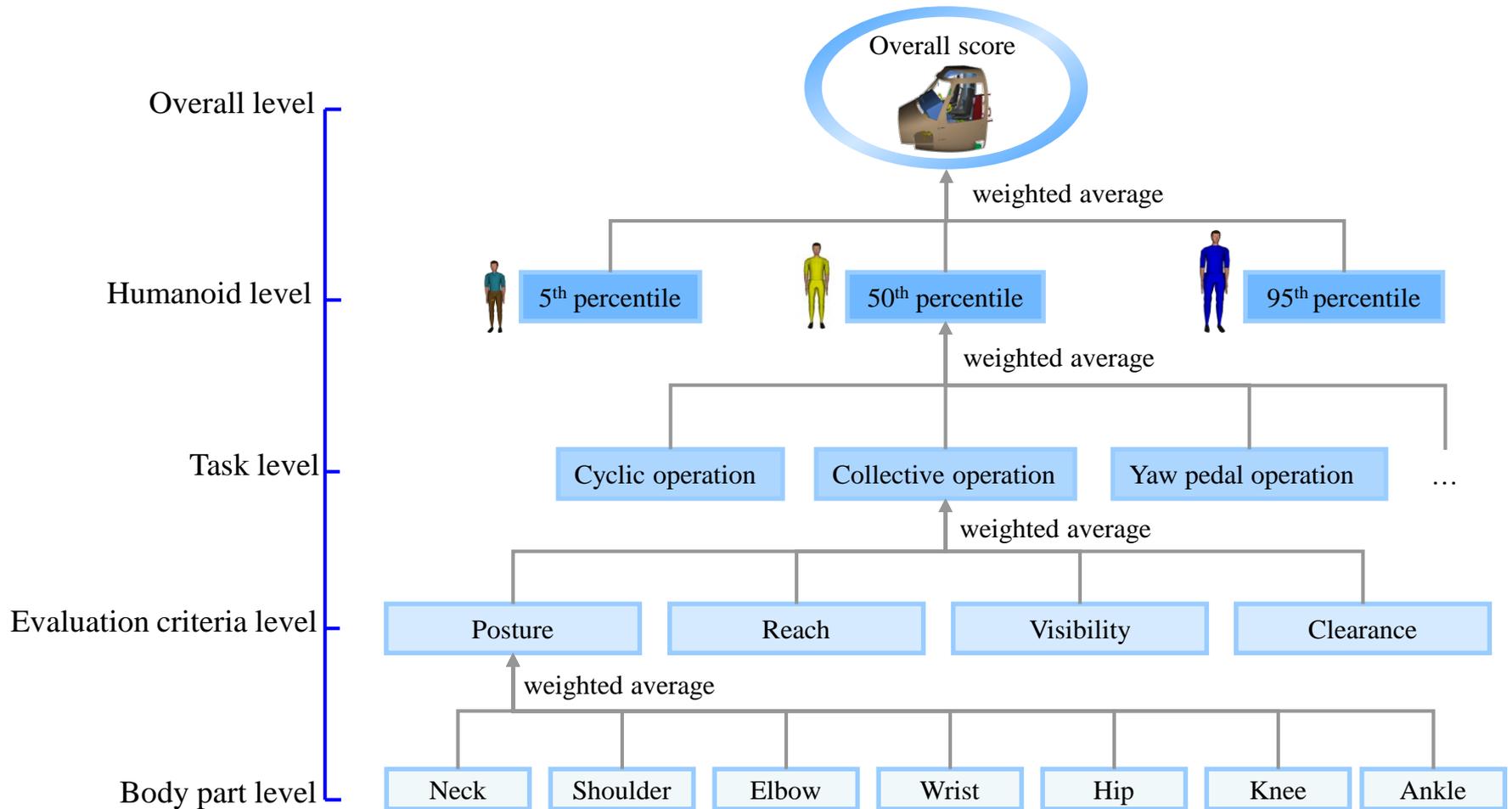


$$\text{DEP height} = \text{Seat height} + \text{BD3} \times \cos(\text{AD3}) + \text{BD4} \times \cos(\text{AD4})$$



# S3: Quantifying Ergonomic Performances

- Hierarchical schema for quantification of ergonomic qualities



# Application: Evaluation of a KUH Cockpit

## ❑ Main purposes of the evaluation

- To find design features requiring improvement in a preliminary cockpit design
- To better accommodate a designated pilot population

## ❑ Evaluation method

- Percentile humanoids generated based two databases (Korean helicopter pilot (Jung et al., 2008) and US Army (Gordon et al., 1998))
- Weights determined by a research team (ergonomist: 2, pilot: 3, and cockpit developer: 2)

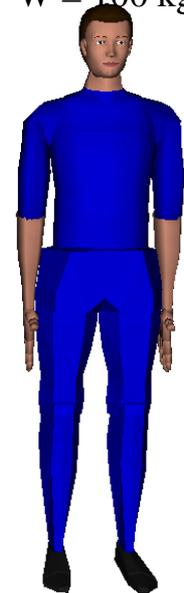
S = 162 cm    S = 174 cm    S = 187 cm  
W = 56 kg    W = 75 kg    W = 100 kg



5<sup>th</sup> %ile



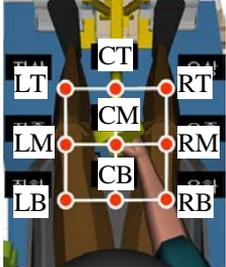
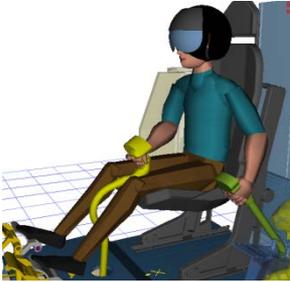
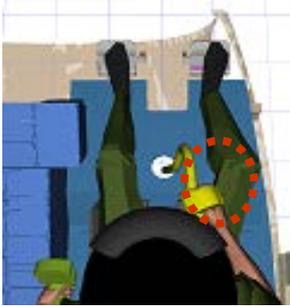
50<sup>th</sup> %ile



95<sup>th</sup> %ile

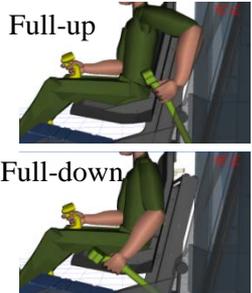
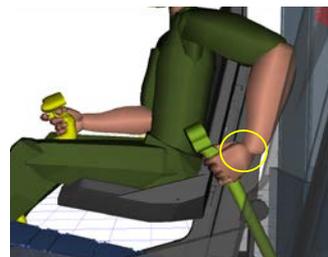
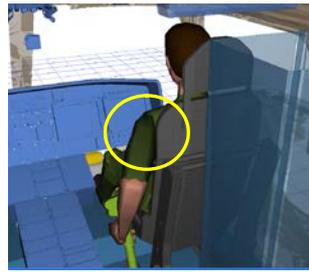
# Cyclic Operation

- ❑ Range of scores: 3 (moderate) ~ 5 (very satisfactory)
  - ❑ Lower scores occurred at corner positions due to either
    - Reach & posture: trunk flexion (+20°)
    - Clearance: hip abduction (+15°)
- } Operation to corner positions is extremely rare in utility helicopter

Operating position		Postural comfort	
	<p>Eight extreme positions and one center position of the operation envelop</p>		<p>Score: 4.1 ~ 4.5 pt.</p>
Reachability		Clearance	
	<ul style="list-style-type: none"> <li>● Score: 3 ~ 5 pt.</li> <li>● Requiring trunk flexion of the 5<sup>th</sup> humanoid to reach left-top position</li> </ul>		<ul style="list-style-type: none"> <li>● Score: 3 or 5 pt.</li> <li>● Requiring hip abduction to operate at lower corner positions (LB and RB)</li> </ul>

# Collective Operation

- ❑ Range of scores: 3 (moderate) ~ 5 (very satisfactory)
  - ❑ Lower scores occurred at full-up position due to
    - Posture: wrist adduction (+40°)
    - Clearance: shoulder abduction (+20°)
- } Extend its length to improve wrist posture and avoid interference

Operating position		Postural comfort	
 <p>Full-up</p> <p>Full-down</p>	<p>Full-up and full-down positions</p>		<ul style="list-style-type: none"> <li>● Score: 4.1 ~ 4.5 pt.</li> <li>● But, excessive wrist adduction (score = 2) required at full-up position</li> </ul>
Reachability		Clearance	
	<ul style="list-style-type: none"> <li>● Score: 4 ~ 5 pt.</li> <li>● Reachable with arm movements</li> </ul>		<ul style="list-style-type: none"> <li>● Score: 3 or 5 pt.</li> <li>● Requiring shoulder abduction to avoid interference</li> </ul>

# Head Clearance

- ❑ Insufficient head clearance (1 mm ~ 2 mm) to meet the requirement (254 mm) specified in MIL-STD-1333B

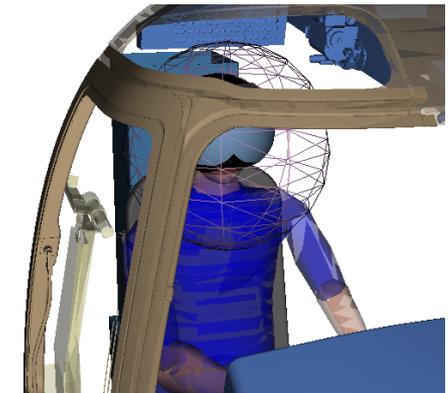
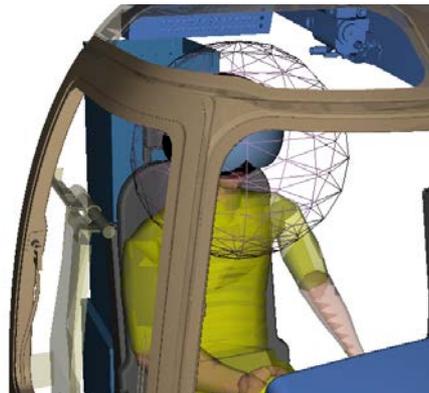
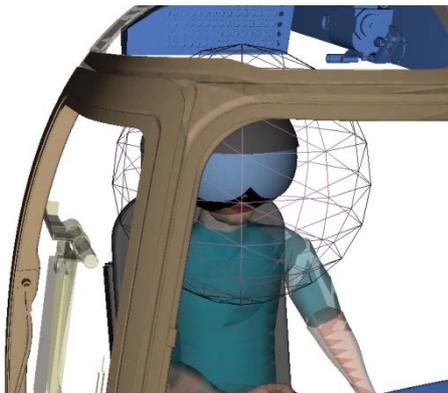
- 5<sup>th</sup> percentile: 252 mm
- 50<sup>th</sup> percentile: 253 mm
- 95<sup>th</sup> percentile: 258 mm

Modify the door frame design to secure head clearance

5<sup>th</sup> %ile (clearance score = 3)

50<sup>th</sup> %ile (clearance score = 3)

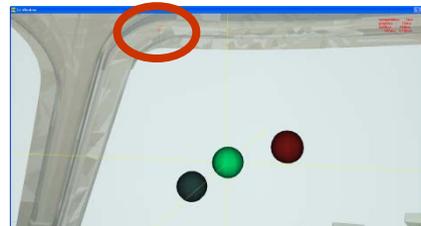
95<sup>th</sup> %ile (clearance score = 5)



Interference with door frame

DEP locations

for the humanoids



# Discussion

- ❑ Developed a quantitative ergonomic assessment method which is applicable to helicopter cockpit evaluation in a digital environment.
- ❑ Demonstrated usefulness of the proposed assessment method by application to evaluation of a KUH cockpit.
- ❑ Require two future studies related to the quantification scales and operating posture prediction.
  - Experimental studies to modify the quantification scales
  - Comparison of the estimated postures and pilot's real postures

# Q & A: Thank You for Your Attention



# Necessity of Quantitative Evaluation

- ❑ To identify design features requiring improvement in a systematic way
- ❑ To prioritize design alternatives
- ❑ To highlight good design features and investigate overall level of the ergonomic design quality

